



Totally Focused. Totally Independent.

Technical Guide

RPa: 9 ; 0



Dynamic Data Support

The world's largest
independent producer of
alternators 1 – 5,000kVA

Standards

Alternators are designed and produced within an ISO 9001 environment. The entire series is manufactured according to, and complies with, the most common specifications such as CEI 2-3, IEC 34-1, EN 60034-1, VDE 0530, BS 4999-5000, NF 51.111, CAN/CSA-C22.2 No14-95-No100-95, NEMA MG 1-2011, ISO 8528-3. Other standards such as UL1446, UL 1004/4 and /B are available on request.

Windings and Performances

All windings are 2/3rds pitch to eliminate triplen harmonics within the voltage waveform and to avoid excessive neutral currents in certain parallel operating conditions. A fully interconnected aluminium or copper damper cage is supplied on the rotor of all models (excluding the ECP3 series).

- ▶ 12 wire reconnectable:
50Hz – 380V to 440V and 220/110V to 240/120V (de-rates may apply at certain voltages)
60Hz – 380V to 480V and 220/110V to 240/120V (de-rates may apply at certain voltages)
- ▶ 6 wire reconnectable:
50Hz – 380V to 440V and 220V to 240V (de-rates may apply at certain voltages)
60Hz – 380V to 480V and 220V to 240V (de-rates may apply at certain voltages)

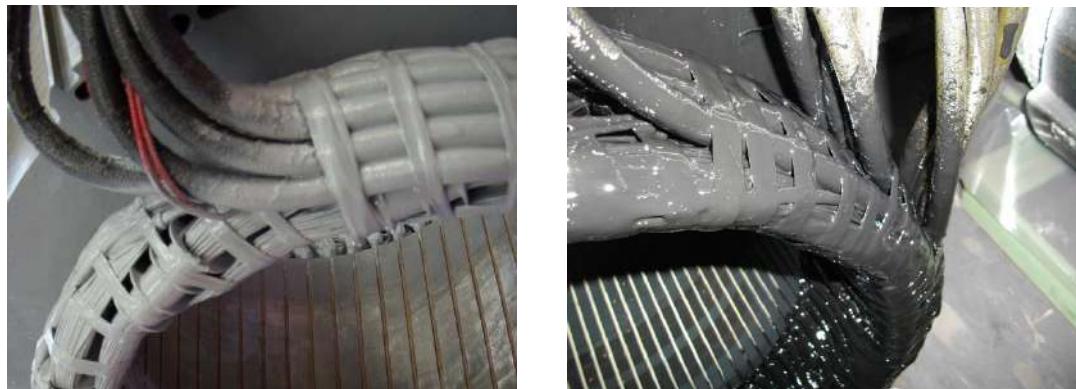
Winding Configurations	Standard		Special (dedicated)			
	12 wire Reconnectable	6 wire Reconnectable	380V and 600V 60Hz	690V 50/60Hz	220-240V 1ph 50Hz	220-240V 1ph 60Hz
ECP3 to ECO38	Std	Option	Option	Option	Option	Option
ECO40 to ECO46	Std	Option	Option	Option	Option (to ECO40)	Option (to ECO40)
Insulation materials	Class H	Class H	Class H	Class H	Class H	Class H
High efficiency	Std	Std	Std	Std	Std	Std
High motor starting	>300%	>300%	>300%	>300%	>300%	>300%
THD (Total Harmonic Distortion)	Typically <3.5% full load L-L	Typically <3.0% full load L-L	Typically <3.5% full load L-L	Typically <3.5% full load L-L	Typically <4.5% full load L-N	Typically <4.5% full load L-N
Interference suppression	VDE 0875 G/N/K, EN61000-6-3, EN61000-6-2, others available on request					

Winding Protection

There are various degrees of protection for the windings following the standard impregnation process, as can be seen here. The TOTAL+ butadienic black flexible coating is recommended for arduous applications.

Winding Protection:	STANDARD	STANDARD+	GREY	GREY+	TOTAL+ (3% de-rate may apply on certain models)
ECP3	Std	Option	Option	Option	Option
ECP28 and ECP32	-	Std	Option	Option	Option
NPE32, ECP34 to ECO46	-	-	Std	Option	Option

General Data



Grey treatment (marinization) on the left, TOTAL+ treatment shown on the right. The EG43 grey varnish, is an high temperature insulating enamel that forms a tough and flexible film, with excellent moisture and chemical protection. It is water and oil proof, and also protects windings from abrasion. It is applied spraying an over coating layer over the impregnated winding, or dipping the stator in a varnish barrel for superior treatments

The TOTAL+ is a protection system that makes Mecc Alte special. It is the ultimate winding treatment that offers truly superior performances when the environment is really harsh, or the application very demanding. It is a rubbery protection treatment, used to replace epoxies and silicones winding encapsulation. The TOTAL+ flexible black compound cures to a tough, resilient, glossy black thick coating that seals the copper against moisture and chemical attacks. Due to its encapsulation capability and flexibility, is also extremely resistant to the particle abrasion as it adsorbs the impacts. Moreover, the high flexibility leads to a long-trouble less life protection, as the compound follows elastically the thermal expansion cycles of the windings from the cold to the hot condition and vice versa without forming any cracks.

Protection for Environment

In addition to protection on the windings themselves, the alternators can have increased ingress protection. Standard levels are IP23 with further upgrades available to include inlet filters, IP43 and IP45: 7% de-rates apply on inlet filters and IP43 protection. 20-30% de-rates apply for IP45 depending on alternator model.

Additional air exit louvres (called IP23+) are optionally retrofittable in the overall ECP32 to ECO 46 range, in order to comply to the most strict marine regulations.



Construction

The robust mechanical structure withstands up to 5G in any direction and 9G vertically and its design permits easy access to the connections and components during routine maintenance check-ups. The mechanical design has used the most advanced FEM techniques. The materials used are: FEP12 steel for the frame, C45 steel for the shaft and cast iron or aluminum pressure die cast for the end-brackets: fans are aluminum die casted either nylon fiber glass loaded, UL compliant materials. Rotors are dynamically balanced according grade 2.5 of ISO 1940-1.

Terminals and Terminal Box

Easy access to regulators is assured through a pull out drawer or a drop down panel to allow safer adjustment. Large terminal boxes allow easy access of power cables, in the ECO43 and ECO46 higher power ranges the terminal allow the convenient choice of power cable or busbar connection with versatility of entry and connection. Current transformers are available as an option on series ECO 40, 43 and 46 with single or dual output.



Excitation and Regulation Systems

All ECP/ECO series have MAUX auxiliary winding to power the digital regulator. Both DSR and the DER1 are available to connect to PC through the DxR2 USB interface and DxR TERMINAL software to interrogate/download alarms & settings for analysis or for cloning other regulators. DER2 has got an integrated USB connection and can be connected to the PC without any optional connection boards. More settings such as LAMS, digital RAM based synchronous external control and soft start are obtainable through the DxR connection. Simple analogue potentiometers are available for the more usual adjustments.

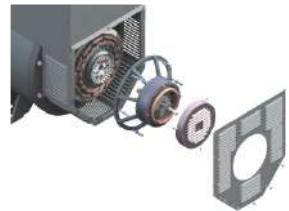
Excitation Systems	DSR	DER1	DER2
ECP3 to ECO38	Std	Option	Option
ECO40 to ECO46	-	Std	Option
Parallel Operation	✓	✓	✓
Mains Parallel	✓	✓	✓
3 Phase Sensing (rms)	-	✓	✓
Accuracy	+/-1%	+/-0.5%	+/-0.5%
Remote Voltage Control	✓	✓	✓
Alarm Log	✓	✓	✓
Analogue and Digital Configurable	✓	✓	✓
LAMS (Load Acceptance V/f)	✓	✓	✓
APO (Active Protection Output)	✓	✓	✓
Soft Start	✓	✓	✓
High dynamic response	-	-	✓
USB connection without external boards	-	-	✓

For a given motor start duty a smaller machine may be selected – also enhanced by low sub-transient reactance values for non-linear loads. The whole range from 6.5 to 3400kVA is capable of >300% sustained short circuit current for up to 20 seconds.

Optional PMG3

PMG3 can be retro fit or factory fit on ECO 40, 43 and 46 series. This smart MeccAlte design allows an easy fix kit, through a tapered cone coupling and a simple replacement of the rear air louvre. PMG3 is also available on ECO 38, when ordered from the factory.

The complete AVR range is fully compatible with both MAUX and PMG3 systems, this minimises spare part management and flexibility of stock as one AVR suits all applications. The PMG3 is delivering the same amount of kVA available with the MAUX.



Accessories

Additional optionals can be fit on our alternator series, such as PTC thermistors or PT100 both on windings and bearings, space heaters, high and low profile of terminal boxes (on most series), air filter clogging sensors, rotating diode bridge failure sensor (RBD), power factor controller for parallel operation (PFR/2), parallel devices (standard from ECO 40), air filters, IP44 and IP45 protections, marine IP23 + protection for SOLAS requirements and many others.

Deration coefficients

		Ambient temperature (Celsius)					
Altitude (meters)		25	40	45	50	55	60
≤ 1000		1.07	1	0.96	0.93	0.91	0.89
> 1000 ≤ 1500		1.01	0.96	0.92	0.89	0.87	0.84
> 1500 ≤ 2000		0.96	0.91	0.87	0.84	0.83	0.79
> 2000 ≤ 3000		0.9	0.85	0.81	0.78	0.76	0.73

Notes on short circuit curves

The indicated coefficients have to be used to correct the three phase short circuit curves values as a function of the rated voltage.

50 Hz		60 Hz	
Voltage	Factor	Voltage	Factor
380	0.93X	415	0.85X
400	1X	440	0.90X
415	1.04X	460	0.95X
440	1.10X	480	1X

The indicated coefficient have to be used to correct the three phase short circuit curves values as a function of the type of short circuit voltage.

	3 phase	2 phase L-L	1 phase L-N
Instantaneous	1X	0.87X	1.30X
Minimum	1X	1.80X	3.20X
Sustained	1X	1.50X	2.50X
Max Duration	20 sec.	10 sec.	4 sec.

All the curves are shown for series or parallel star connection at 400V 50 Hz or 480V 60 Hz. If the unit is reconnected from series to parallel star, the additional coefficient is 2X. From series star to series delta, it is 1.72X. From series star to parallel delta, it is 3.44X.

n

a w tw	;	V s ° us	U
azs w tw	:	a vw ° us	v9:
] tw x °w	89] QR Ows ° y w	@ 7C9c d
R vw °	O z w	QR Ows ° y w	@ 899c d
c wy s w	Qdc	[s ° ^ w vw	99=7
h ° v° y °uz	96:	N ° vw	748777
P vw syw www uw	e7; 7=d:	Os s u' y	Vd^8C; 748

MDo

gN6 h Mew 5c ° w6N t'w P47Ba5	deN] Q0k48@ 69A	deN] Q0k48-76; 7	U48=6; 7	S48=6; 7	O4B76; 7
dw'w d s k :B7g ;77g ;8-g ;;7g	:B7g ;77g ;8-g ;;7g	:B7g ;77g ;8-g ;;7g	:B7g ;77g ;8-g ;;7g	:B7g ;77g ;8-g ;;7g	:B7g ;77g ;8-g ;;7g
as s w d s kk 87g 977g 97Bg 997g	87g 977g 97Bg 997g	87g 977g 97Bg 997g	87g 977g 97Bg 997g	87g 977g 97Bg 997g	87g 977g 97Bg 997g
dw'w Qw s Δ 997g 9; 7g 9; 7g 9=; g	997g 9; 7g 9; 7g 9=; g	997g 9; 7g 9; 7g 9=; g	997g 9; 7g 9; 7g 9=; g	997g 9; 7g 9; 7g 9=; g	997g 9; 7g 9; 7g 9=; g
as s w Qw s ΔΔ 87g 88-g 87g 89Ag	87g 88-g 87g 89Ag	87g 88-g 87g 89Ag	87g 88-g 87g 89Ag	87g 88-g 87g 89Ag	87g 88-g 87g 89Ag
VS S W 39 39 39 31	36,7 36,7 36,7 29,5	35 35 35 28	33 33 33 26	28 28 28 22,5	
	31,2 31,2 31,2 24,8	29,4 29,4 29,4 23,6	28 28 28 22,4	26,4 26,4 26,4 20,8	22,4 22,4 22,4 18
VS V W 48 48 45 36,2	46 46 43 34,3	42,5 42,5 40 32	39 39 37 31	34 34 32 27,5	
	38,4 38,4 36 29	36,8 36,8 34,4 27,4	34 34 32 25,6	31,2 31,2 29,6 24,8	27,2 27,2 25,6 22
VS P W 56 56 56 45	52,5 52,5 52,5 42	50 50 50 40	48 48 48 38	40 40 40 32	
	44,8 44,8 44,8 36	42 42 42 33,6	40 40 40 32	38,4 38,4 38,4 30,4	32 32 32 25,6
VS S W 71 71 71 54	65,5 65,5 65,5 50	63 63 63 48	60 60 60 43	50 50 50 39	
	56,8 56,8 56,8 43,2	52,4 52,4 52,4 40	50 50 50 38,4	48 48 48 34,4	40 40 40 31,2
VS V W 80 83 83 78	75 78 78 73	72 75 75 70	67 67 67 62	58 60 60 56	
	64 66,4 66,4 62,4	60 62,4 62,4 58,4	58 60 60 56	53,6 53,6 53,6 49,6	46,4 48 48 44,8
VS WWW 87 87 87 82	82 82 82 77	80 80 80 75	71 71 71 66	64 64 64 60	
	70 70 70 66	66 66 66 62	64 64 64 60	56,8 56,8 56,8 52,8	51,2 51,2 51,2 48

NDo

gN6 h Mew 5c ° w6N t'w P47Ba5	deN] Q0k48@ 69A	deN] Q0k48-76; 7	U48=6; 7	S48=6; 7	O4B76; 7
dw'w d s k :8-g ;;7g ;@g ;B7g	:8-g ;;7g ;@g ;B7g	:8-g ;;7g ;@g ;B7g	:8-g ;;7g ;@g ;B7g	:8-g ;;7g ;@g ;B7g	:8-g ;;7g ;@g ;B7g
as s w d s kk 97Bg 997g 9; 7g 9; 7g	97Bg 997g 9; 7g 9; 7g	97Bg 997g 9; 7g 9; 7g	97Bg 997g 9; 7g 9; 7g	97Bg 997g 9; 7g 9; 7g	97Bg 997g 9; 7g 9; 7g
dw'w Qw s Δ 9; 7g 9=; g 9@-g 9Ag	9; 7g 9=; g 9@-g 9Ag	9; 7g 9=; g 9@-g 9Ag	9; 7g 9=; g 9@-g 9Ag	9; 7g 9=; g 9@-g 9Ag	9; 7g 9=; g 9@-g 9Ag
as s w Qw s ΔΔ 87g 89Ag 8; g 8 Bg	87g 89Ag 8; g 8 Bg	87g 89Ag 8; g 8 Bg	87g 89Ag 8; g 8 Bg	87g 89Ag 8; g 8 Bg	87g 89Ag 8; g 8 Bg
VS S W 41 45 47 47	39 42 44 44	37 40 42 42	35 38 40 40	29,6 32 34 34	
	32,8 36 37,6 37,6	31,2 33,6 35,2 35,2	29,6 32 33,6 33,6	28 30 32 32	23,7 25,6 27,2 27,2
VS V W 50 54 57 57	48 51 54 54	45 48 51 51	41 46 49 49	36 38 41 41	
	40 43 45,6 45,6	38 41 43,2 43,2	36 38 40,8 40,8	32,8 36,8 39,2 39,2	28,8 30,4 32,8 32,8
VS P W 62 67 67 67	58 63 63 63	55 60 60 60	53 58 58 58	44 48 48 48	
	49,6 53,6 53,6 53,6	46,4 50,4 50,4 50,4	44 48 48 48	42,4 46,4 46,4 46,4	35,2 38,4 38,4 38,4
VS S W 76 80 83 83	72 75 78 78	70 73 75,5 75,5	64 70 72 72	56 58 60 60	
	61 64 66,4 66,4	58 60 62,4 62,4	56 58 60,4 60,4	51 56 57,6 57,6	45 46 48,3 48
VS V W 87 91 97 100	81 86 91 93,7	78 82 87 90	73 80 83 83	62 66 70 72	
	69,6 73 77,6 80	64,8 69 72,8 75	62,4 66 69,6 72	58,4 64 66,4 66,4	49,6 52,8 56 57,6
VS WWW 92 100 104 104	87 94 98 98	85 92 96 96	78 85 88 88	68 74 77 77	
	74 80 83 83	70 75 78 78	68 73,6 76,8 76,8	62,4 68 70,4 70,4	54,4 59,2 61,6 61,6

2

Ah o CLDD

f s s vw / w5R] @7: ; 4 0	RPa: 9 d; 0	RPa: 9 : d; 0	RPa: 9 8 ; 0	RPa: 9 9[; 0	RPa: 9 : Z; 0	RPa: 9 ; Z; 0
Xd Q° vu 45 ° uz w6us uw %	327,5	333,3	302,8	293,1	322	329,6
X'd Q° vu 45 ° s 'w w6us uw %	16,1	15,6	14,2	14,6	15,1	14,7
X"d Q° vu 45 ° t s 'w w6us uw %	11,5	11,7	8,34	8,57	8,87	7,62
Xq b sv s w45 ° uz w6us uw %	105,1	108,4	117,4	120,7	124,9	129,5
X'q b sv s w45 ° s 'w w6us uw %	105,1	108,4	117,4	120,7	124,9	129,5
X"q b sv s w45 ° t s 'w w6us uw %	35,1	33,4	33,4	35,9	36,9	37,7
X2] w5s ° w4 w w uw w6us uw %	23,9	25	23	25,3	26,4	25,65
Xo l w w w uw w6us uw %	2,99	2,99	3,19	3,41	3,82	3,6

ds s vw						
Xd Q° vu 45 ° uz w6us uw %	278,4	283,3	257,4	249,1	273,7	280,2
X'd Q° vu 45 ° s 'w w6us uw %	13,7	13,2	12,1	12,4	12,8	12,5
X"d Q° vu 45 ° t s 'w w6us uw %	9,81	9,91	7,09	7,28	7,54	6,48
Xq b sv s w45 ° uz w6us uw %	89,3	92,1	99,8	102,6	106,2	110,1
X'q b sv s w45 ° s 'w w6us uw %	89,3	92,1	99,8	102,6	106,2	110,1
X"q b sv s w45 ° t s 'w w6us uw %	29,8	28,4	28,4	30,5	31,4	32,1
X2] w5s ° w4 w w uw w6us uw %	20,3	21,22	19,5	21,5	22,5	21,8
Xo l w w w uw w6us uw %	2,99	2,99	3,19	3,41	3,82	3,6

Kcc dz u' u ° s °	0,31	0,35	0,34	0,35	0,36	0,31
T'd e s 'w ° wu s sec	0,058	0,058	0,059	0,058	0,071	0,065
T"d d t s 'w ° wu s sec	0,012	0,014	0,013	0,012	0,014	0,014
T'do ^ w u' u ° ° wu s sec	1,35	1,28	1,4	1,3	1,27	1,3
Ta N s w ° wu s sec	0,025	0,03	0,035	0,029	0,032	0,027

f Ah o CLDD

Io R u' s ° u w s sv A	0,65	0,83	0,73	0,81	0,66	0,6
Ic R u' s ° u w s x sv A	2,2	2,3	2,1	2,1	2,0	2,4
^ w sv		8z ° s @z	w° v 87,	s vw sv		
^ w sv w 97 vw5	,		300			
Uws v° ° s °	W	3782	4462	4994	5600	6372
eww z wUs ^uSsu 4eUS %		<2	<2	<2	<2	<2
hs vx Q° 5eUQ0x sv ZZ6Z %		3,5 / 3,4	1,57 / 1,67	1,51 / 1,63	1,79 / 1,65	1,84 / 1,99
hs vx Q° 5eUQ0 sv ZZ6Z %		4 / 3,9	2,95 / 2,98	2,91 / 2,84	2,97 / 2,89	3,1 / 3,12

2

Ah o CLQD

f s s vw / w5R] @7: ; 4 0	RPa: 9 d; 0	RPa: 9 : d; 0	RPa: 9 8 ; 0	RPa: 9 9[; 0	RPa: 9 : Z; 0	RPa: 9 ; Z; 0
Xd Q° vu 45 ° uz v6us uw %	327,5	333,3	302,8	292,7	322	329,6
X'd Q° vu 45 ° s 'w v6us uw %	16,1	15,6	14,2	14,6	15,1	14,7
X"d Q° vu 45 ° t s 'w v6us uw %	11,5	11,7	8,34	8,56	8,87	7,62
Xq b sv s w45 ° uz v6us uw %	105,1	108,4	117,4	120,5	124,9	129,5
X'q b sv s w45 ° s 'w v6us uw %	105,1	108,4	117,4	120,5	124,9	129,5
X"q b sv s w45 ° t s 'w v6us uw %	35,1	33,4	33,4	35,8	36,9	37,7
X2] w5s ° w4 w w uw v6us uw %	23,9	25	23	25,3	26,4	25,6
X0 l w w w uw v6us uw %	2,99	2,99	3,19	3,41	3,82	3,6

ds s vw						
Xd Q° vu 45 ° uz v6us uw %	278,4	283,3	257,4	248,8	273,7	280,2
X'd Q° vu 45 ° s 'w v6us uw %	13,7	13,2	12,1	12,4	12,8	12,5
X"d Q° vu 45 ° t s 'w v6us uw %	9,81	9,91	7,09	7,27	7,54	6,48
Xq b sv s w45 ° uz v6us uw %	89,3	92,1	99,8	102,5	106,2	110,1
X'q b sv s w45 ° s 'w v6us uw %	89,3	92,1	99,8	102,5	106,2	110,1
X"q b sv s w45 ° t s 'w v6us uw %	29,8	28,4	28,4	30,5	31,4	32,1
X2] w5s ° w4 w w uw v6us uw %	20,3	21,2	19,5	21,5	22,5	21,8
X0 l w w w uw v6us uw %	2,99	2,99	3,19	3,41	3,82	3,6

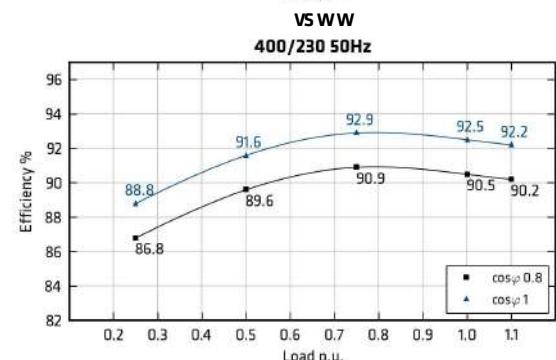
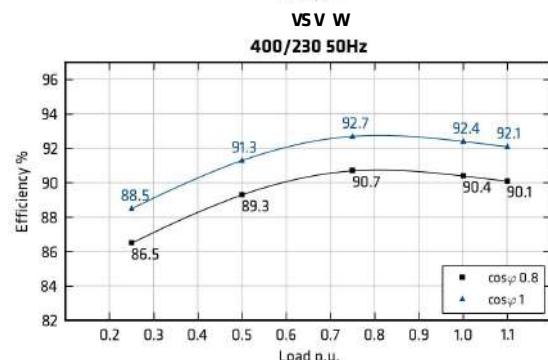
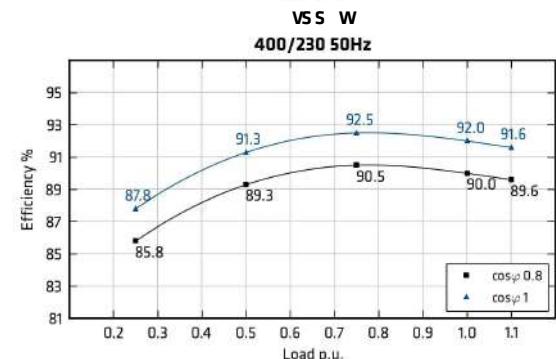
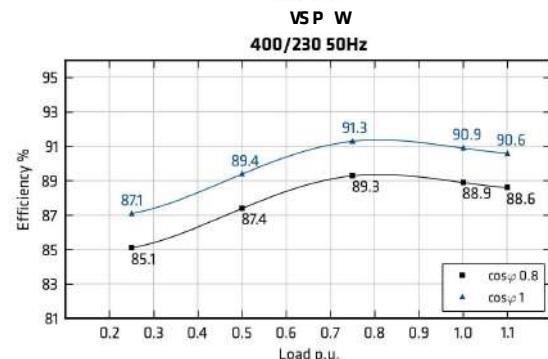
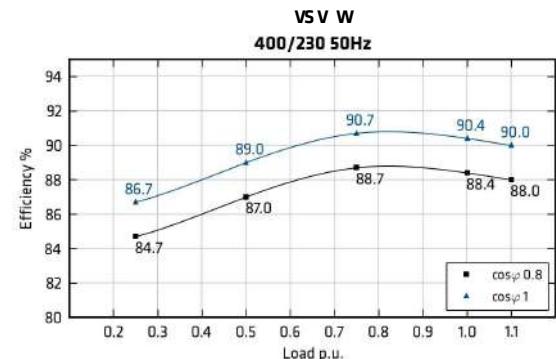
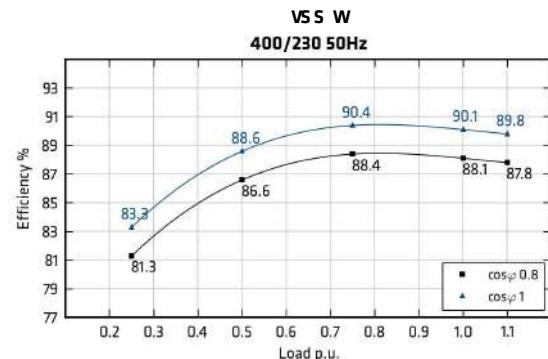
Kcc dz u° u ° s °	0,31	0,35	0,34	0,35	0,36	0,31
T'd e s 'w ° wu s sec	0,058	0,058	0,059	0,058	0,071	0,065
T"d d t s 'w ° wu s sec	0,012	0,014	0,013	0,012	0,014	0,014
T'do ^ w u° u ° wu s sec	1,35	1,28	1,4	1,3	1,27	1,3
Ta N s w ° wu s sec	0,025	0,03	0,035	0,029	0,032	0,027

f Ah o CLQD

Io R u° s ° u w s sv A	0,61	0,8	0,7	0,76	0,6	0,5
Ic R u° s ° u w s x sv A	2,1	2,2	2,0	2,1	1,9	2,3
^ w sv		8z ° s @z	w° v 87,	s vw sv		
^ w sv w 97 vw5	,		300			
Uws v° ° s °	W	3900	4483	4345	4897	5503
eww z wV wxxs uw5su 4e5		<45	<45	<45	<45	<45
hs vx Q° 5eUQ0x sv ZZ6Z]	%	3,5 / 3,4	1,57 / 1,67	1,51 / 1,63	1,79 / 1,65	1,84 / 1,99
hs vx Q° 5eUQ0 sv ZZ6Z]	%	4 / 3,9	2,95 / 2,98	2,91 / 2,84	2,97 / 2,89	3,1 / 3,12

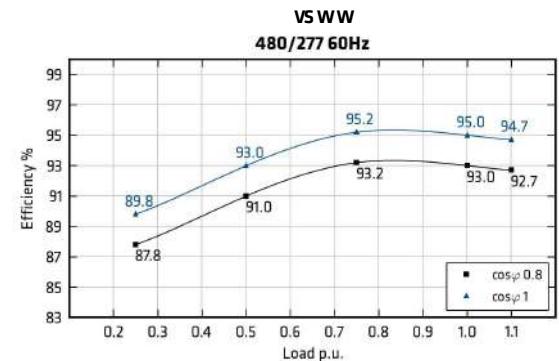
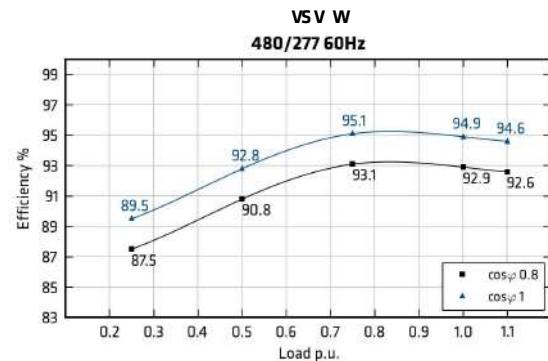
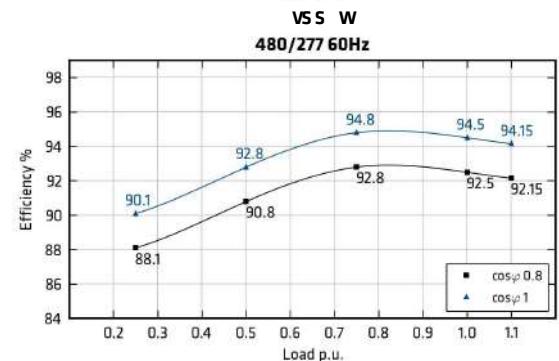
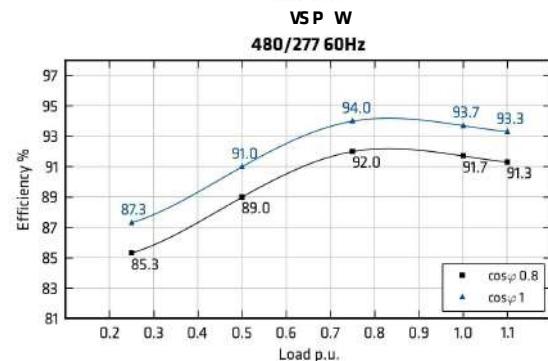
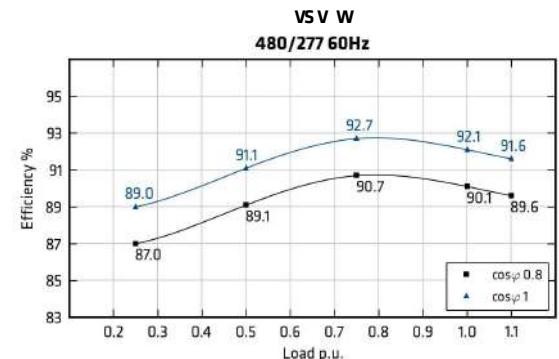
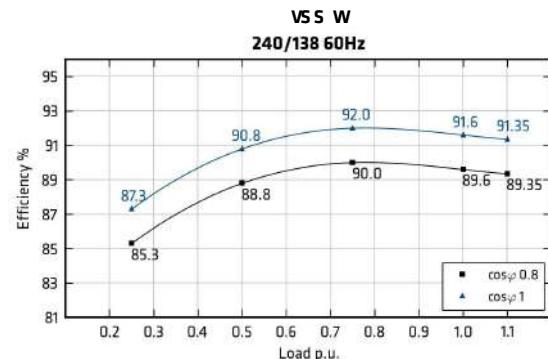
e MDo

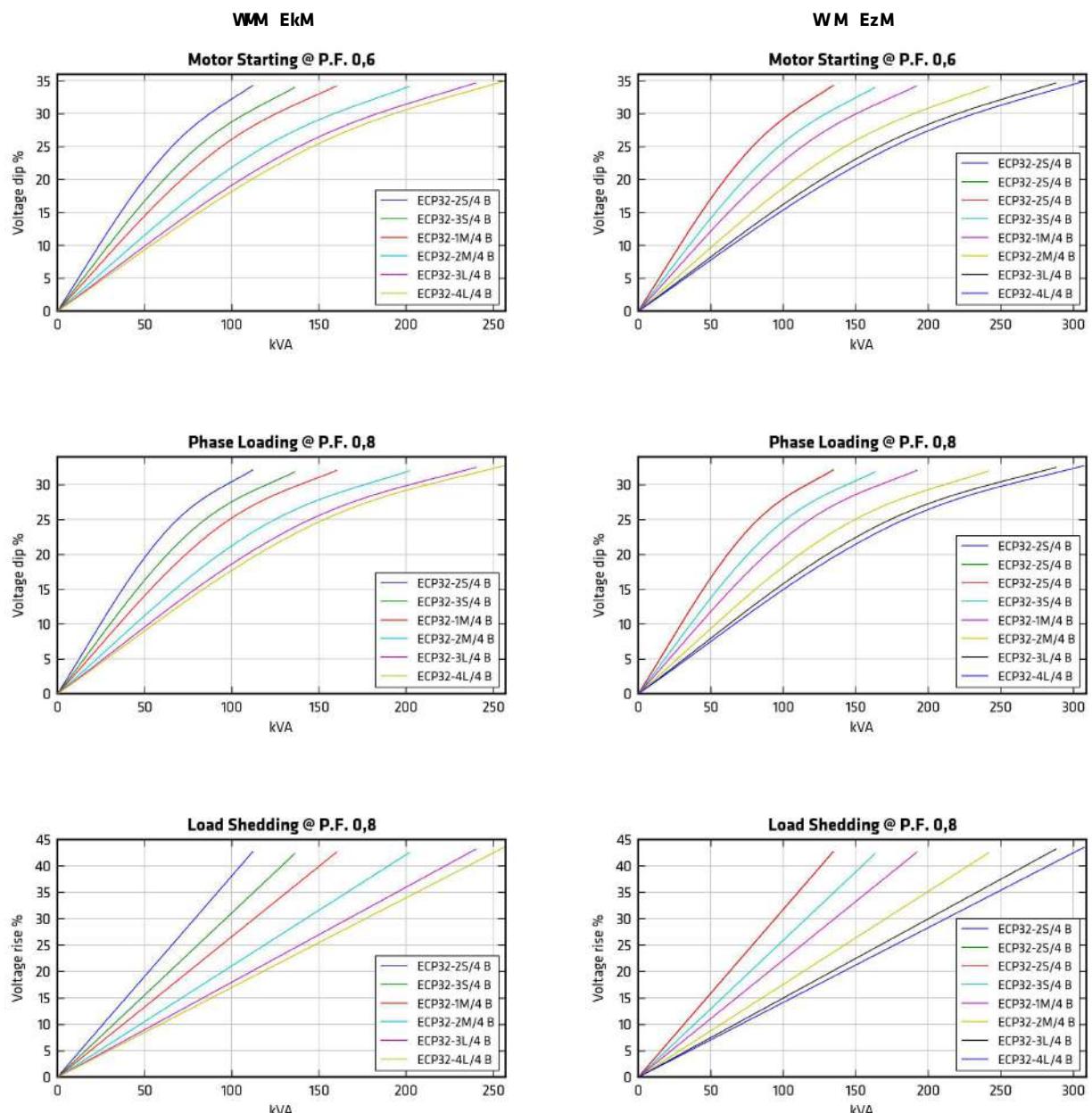
[vw		; B7g =7U				; 77g =7U				; 8g =7U				; ; 7g =7U							
		79=	75=	79=	8	88	79=	75=	79=	8	88	79=	75=	79=	8	88	79=	75=	79=	8	88
RPa: 9 9d; 0	%	81,2	86,4	88,2	88,0	87,7	81,3	86,6	88,4	88,1	87,8	81,1	86,5	88,3	87,8	87,5	81,0	86,6	88,0	87,5	87,2
RPa: 9 : d; 0	%	84,6	86,8	88,5	88,3	87,9	84,7	87,0	88,7	88,4	88,0	84,6	87,0	88,6	88,2	87,8	84,1	86,8	88,3	88,0	87,6
RPa: 9 8 ; 0	%	85,5	87,3	89,0	88,8	88,6	85,1	87,4	89,3	88,9	88,6	84,9	87,3	89,1	88,6	88,4	84,4	86,9	88,8	88,4	88,0
RPa: 9 9[; 0	%	86,0	89,2	90,3	89,9	89,7	85,8	89,3	90,5	90,0	89,6	85,6	89,1	90,1	89,8	89,4	85,0	88,4	89,5	89,1	88,7
RPa: 9 : Z; 0	%	86,6	89,1	90,4	90,3	90,0	86,5	89,3	90,7	90,4	90,1	86,3	89,2	90,6	90,1	89,7	86,0	89,2	90,3	89,9	89,5
RPa: 9 ; Z; 0	%	87,0	89,5	90,6	90,4	90,1	86,8	89,6	90,9	90,5	90,2	86,6	89,6	90,8	90,2	89,8	86,3	89,6	90,5	90,0	89,6



e NDo

[vw		; 8-g @ U				; ; 7g @ U				; @g @ U				; B7g @ U							
		75=	75-	75A=	8	8B	75=	75-	75A=	8	8B	75=	75-	75A=	8	8B	75=	75-	75A=	8	8B
RPa: 9 9d; 0	%	84,1	87,7	88,9	88,5	88,2	84,8	88,2	89,4	89,1	88,8	85,2	88,7	89,8	89,5	89,3	85,3	88,8	90,0	89,6	89,4
RPa: 9 : d; 0	%	87,0	88,7	89,9	89,1	88,5	86,5	88,2	89,6	89,5	89,2	86,9	88,8	90,4	90,0	89,7	87,0	89,1	90,7	90,1	89,6
RPa: 9 8 ; 0	%	85,1	88,4	91,1	89,8	89,0	85,2	88,5	91,5	91,3	90,9	85,3	88,8	91,8	91,5	91,0	85,3	89,0	92,0	91,7	91,3
RPa: 9 9[; 0	%	87,2	90,1	92,1	91,9	91,5	87,5	90,3	92,3	92,1	91,7	87,8	90,5	92,5	92,3	92,0	88,1	90,8	92,8	92,5	92,2
RPa: 9 : Z; 0	%	87,6	90,4	92,3	92,1	91,8	87,7	90,5	92,6	92,6	92,4	87,7	90,6	92,8	92,7	92,5	87,5	90,8	93,1	92,9	92,6
RPa: 9 ; Z; 0	%	88,0	90,7	92,6	92,3	92,0	88,0	90,8	92,8	92,8	92,6	88,0	90,9	93,0	92,9	92,7	87,8	91,0	93,2	93,0	92,7





V vw us w s ^w u w s s x u ° xs w xsu sywx ° v°us w3 ws w uw s x D

a w Ssu u wx^u w u vu /aSPP0 tw vw w xsu 75@u w D

aSPPH ° /Nc Pu /aS w 067B

R s w6ezwaSPP s w xsu 75 ° 88C9 mSPPH ° /Nc Pu /75 067B6ez ° ws z5 zw sywx s s y° w ws x75 ° w ° s w zw

w z5 ws tw wsv zw x75@u w x zw sv ° u ^www 88C9 ° w t'yyw /8C, z'yzw s w65

V z° ws w8s 877 gN sv ° w ° s x75 ° w ° s w ° sywx s 88C gN sv ° w ° s x75@

g sywu wx^u w u vu /gPP0

gPPH/ 776g w ° x=7 U EgPPH/ B76g w ° x@ U

R s w6gPP s ;8g @ U ° 85 : B ngPPH/ B76; 8-096ez ° ws z5 zw sywx s s y° w ws ;8-g ° w ° s w zw w z5 ws tw wsv

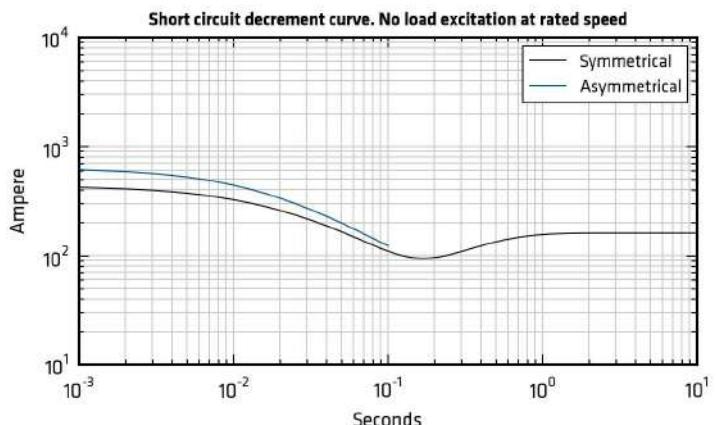
zw w xsu 75@u w x zw sv ° u ^www 85 : B ° w t'yyw /::, z'yzw s w65

V z° ws w8s 877 gN sv ° w ° s ;8-g ° w ° s w ° sywx s s 8 : gN sv ° w ° s ;B7g5

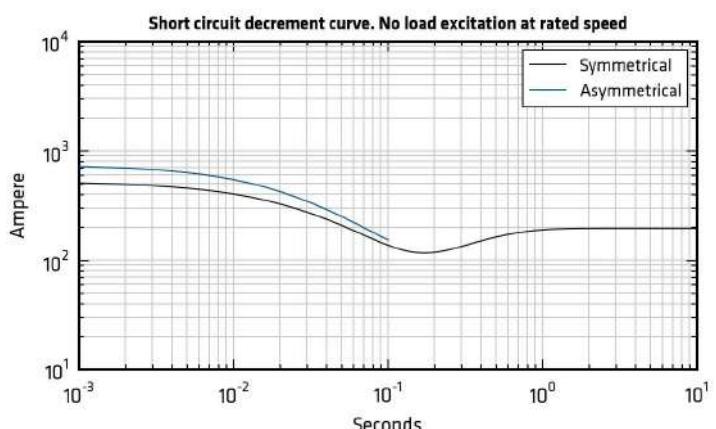
MDo

Av

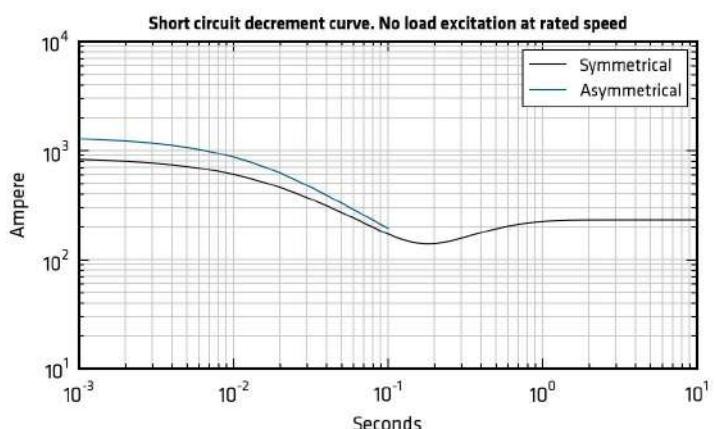
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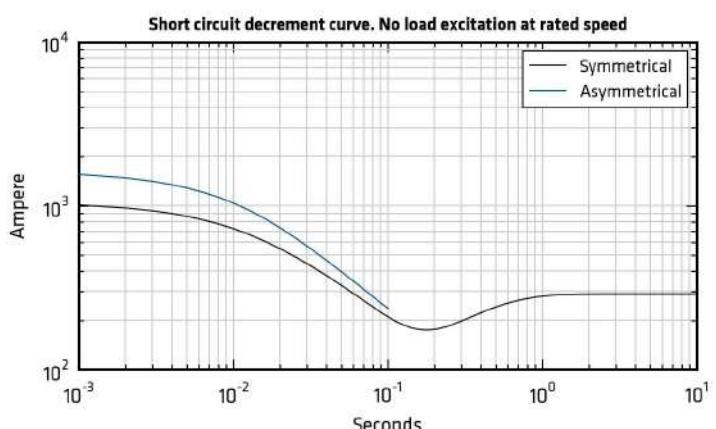
RPa: 9 : d; 0



RPa: 9 8[; 0



RPa: 9 9[; 0

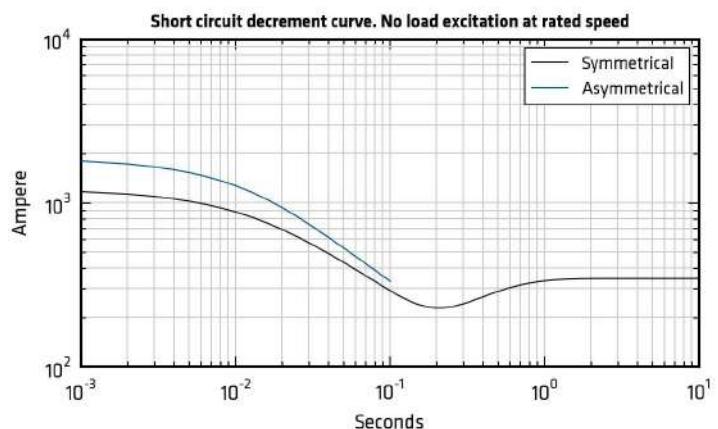


1a w6 w www st w s syw@

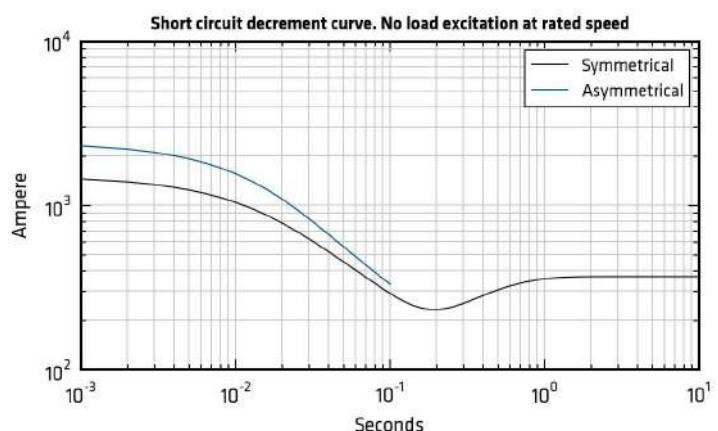
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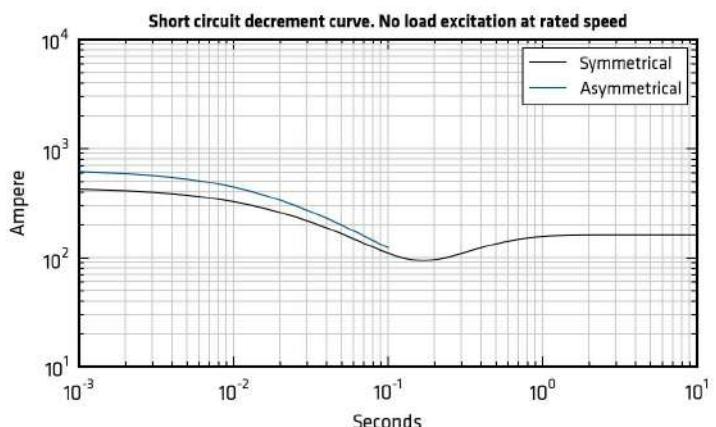
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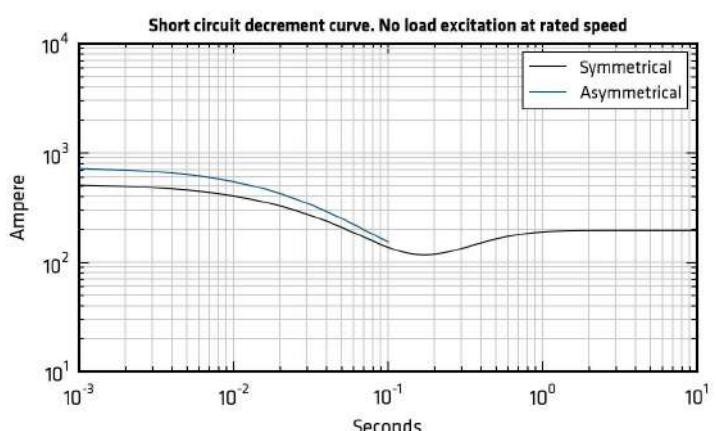
NDo

Av

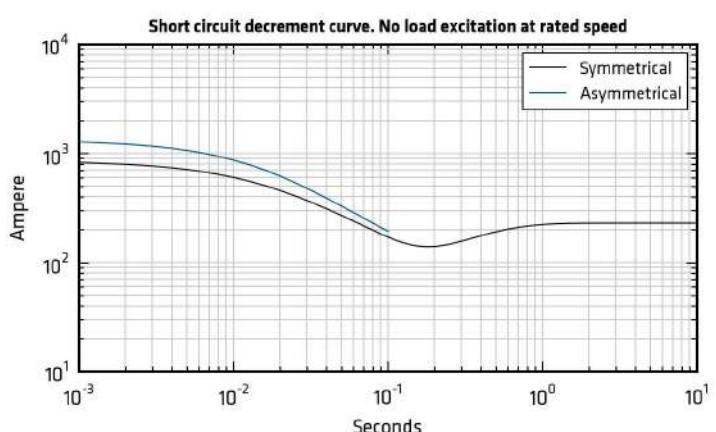
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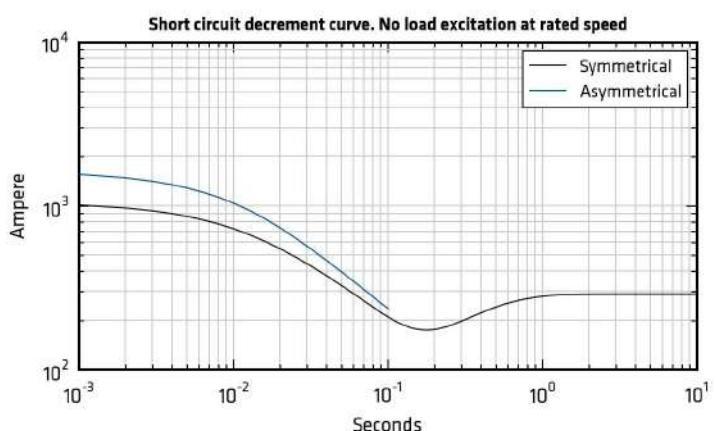
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RPa: 9 8[; 0



RPa: 9 9[; 0

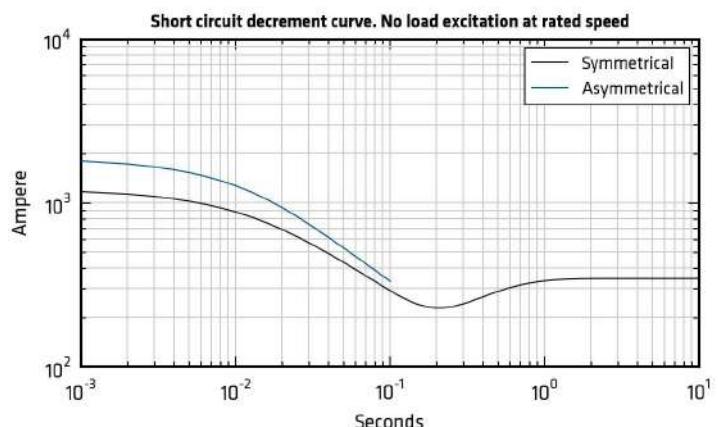


1a w6 w www st w s syw@

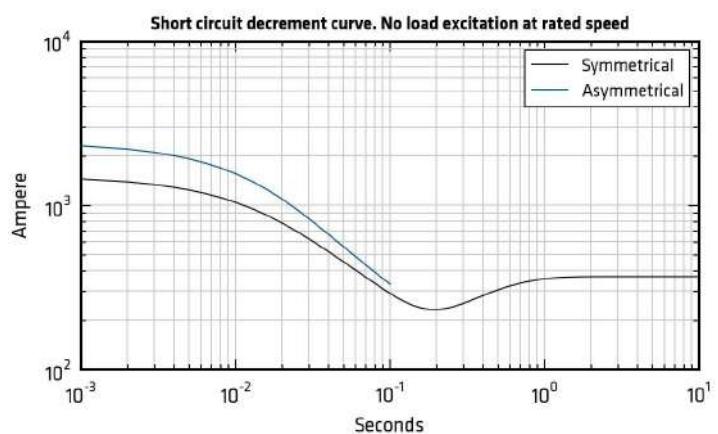
NDo

Av

RPa: 9 : Z; 0



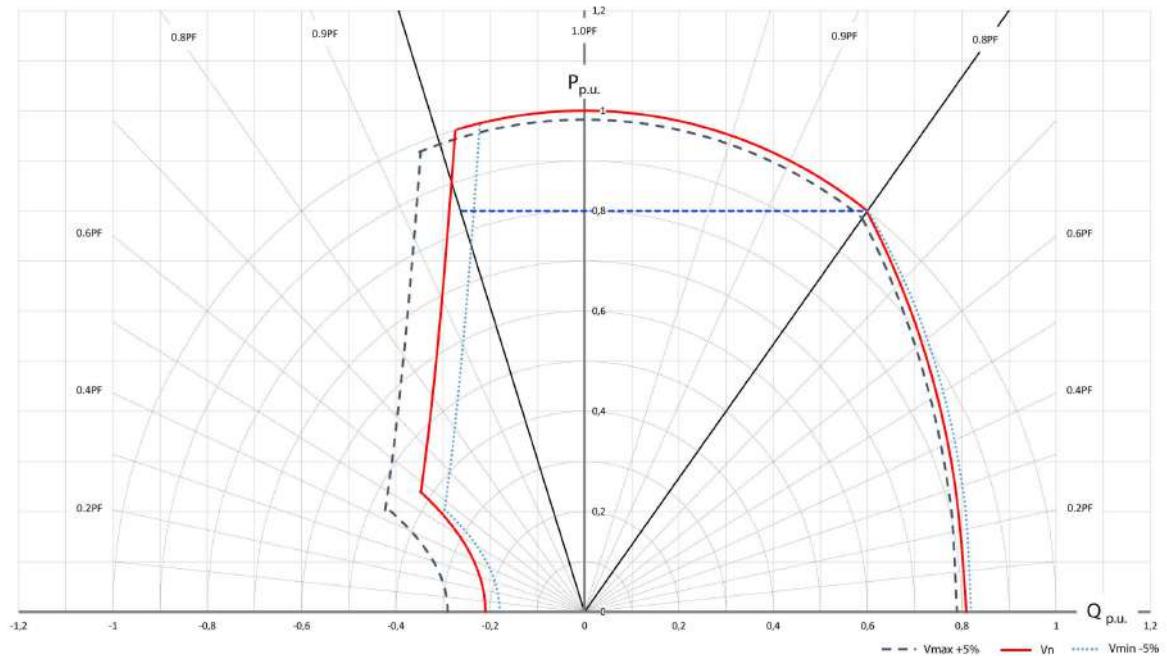
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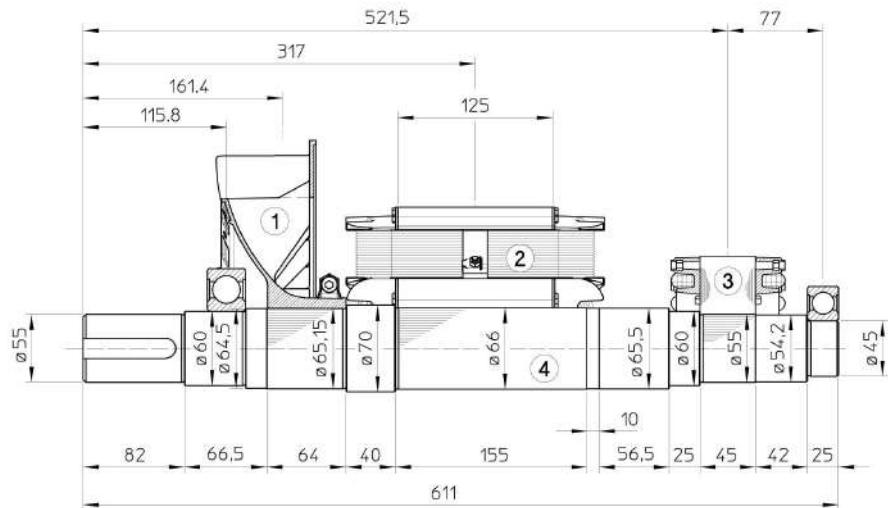
f h

Qs s	RPa: 9 9d; 0		RPa: 9 : d; 0		RPa: 9 8 ; 0		RPa: 9 9[; 0		RPa: 9 : Z; 0		RPa: 9 ; Z; 0	
	=7U	@U	=7U	@U	=7U	@U	=7U	@U	=7U	@U	=7U	@U
N ° °												
d s h ° v° y c w ° s uw/97 P0 Ω	0,103		0,065		0,052		0,038		0,032		0,035	
c h ° v° y c w ° s uw/97 P0 Ω	2,01		2,171		2,423		2,778		3,125		3,171	
d s R u' w c w ° s uw/97 P0 Ω	10,6		10,6		10,6		10,6		11,35		11,35	
c R u' w c w ° s uw/97 P0 Ω	0,417		0,417		0,417		0,417		0,442		0,442	
h w y z x u w w y w w s kg	180,0		195,0		225,0		250,0		290,0		300,0	
f t s s uw sy w u kN/mm	4,5		4,5		4,6		4,6		4,9		5,2	
N° x m³/min	12,0	14,5	12,0	14,5	12,0	14,5	12,0	14,5	12,0	14,5	12,0	14,5
] ° w w w s 8 6A dB(A)	72/58	76/62	72/58	76/62	72/58	76/62	72/58	76/62	72/58	76/62	72/58	76/62

Z i

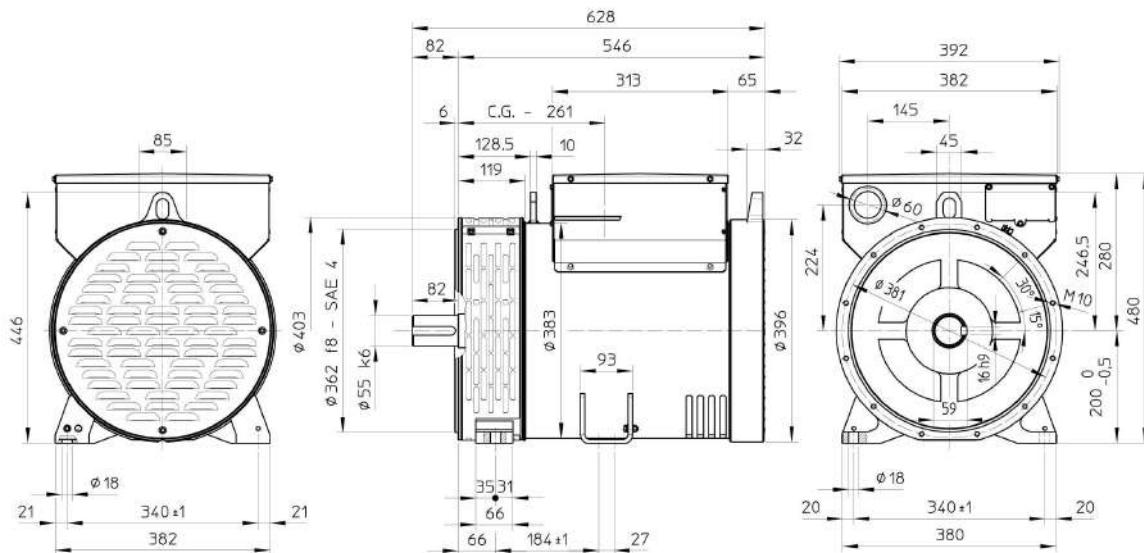


TWO BEARING MOMENTS OF INERTIA



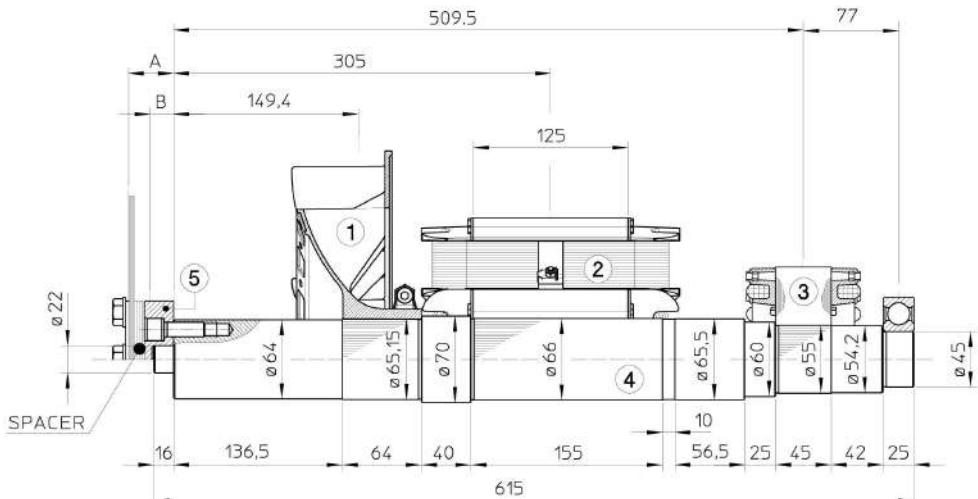
POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	1.0	0.0114
2	MAIN ROTOR	37.4	0.2478
3	EX. ROTOR	5.5	0.0172
4	SHAFT	14.0	0.0070
TOTAL		57.9	0.2834

TWO BEARING DIMENSIONS



C.G.= GRAVITY CENTER

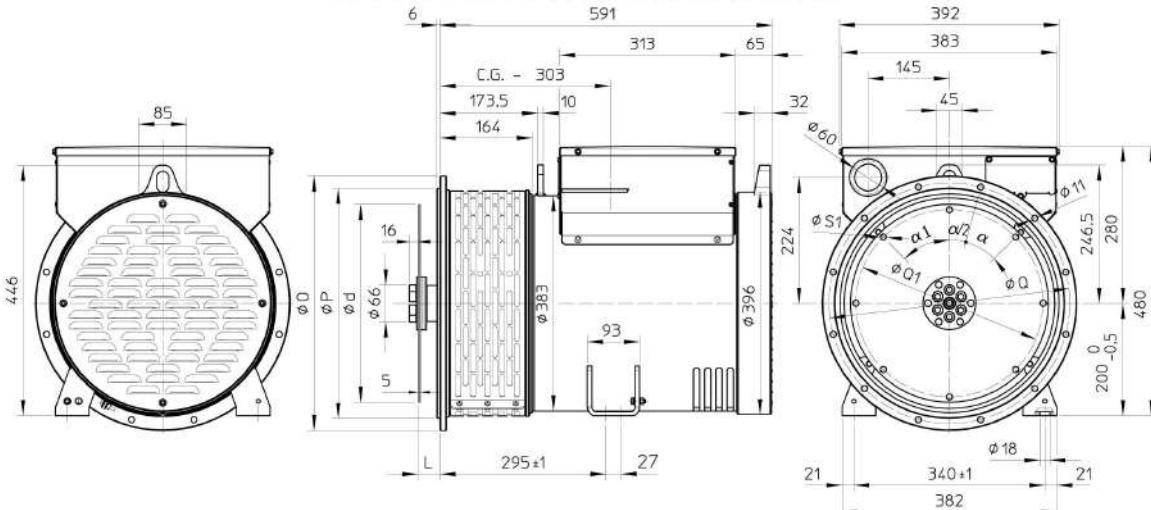
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J \text{ kgm}^2$
1	FAN	1,0	0.0114
2	MAIN ROTOR	37.4	0.2478
3	EX. ROTOR	5.5	0.0172
4	SHAFT	14.4	0.0074
TOTAL		58.3	0.2838

SAE N°	SHAFTS COUPLING FLEX PLATE			
	A	B	WEIGHT kg	$J \text{ kgm}^2$
6.5	5	2.5	1.7	0.0084
7.5	5	2.5	2.1	0.0130
8	36.6	28.1	4.0	0.0203
10	28.6	21.6	4.5	0.0385
11.5	15	11.5	4.5	0.0590

SINGLE BEARING DIMENSIONS

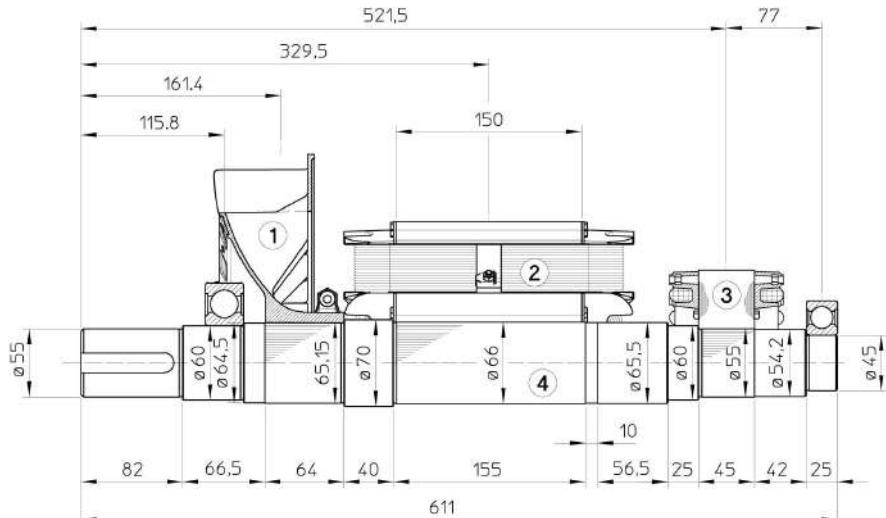


SAE N.	FLANGIA / FLANGE BRIDE / FLANSCH			
	O	P	Q	α
5	356	314.3	333.4	45°
4	403	362	381	30°
3	451	409.6	428.6	30°
2	490	447.7	466.7	30°
1	552	511.2	530.2	30°

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
	d	L	Q1	S1	$\alpha1$
6 1/2	215.9	30.2	200	9	60°
7 1/2	241.3	30.2	222.25	9	45°
8	263.52	62	244.47	11	60°
10	314.32	53.8	295.27	11	45°
11 1/2	352.42	39.6	333.37	11	45°

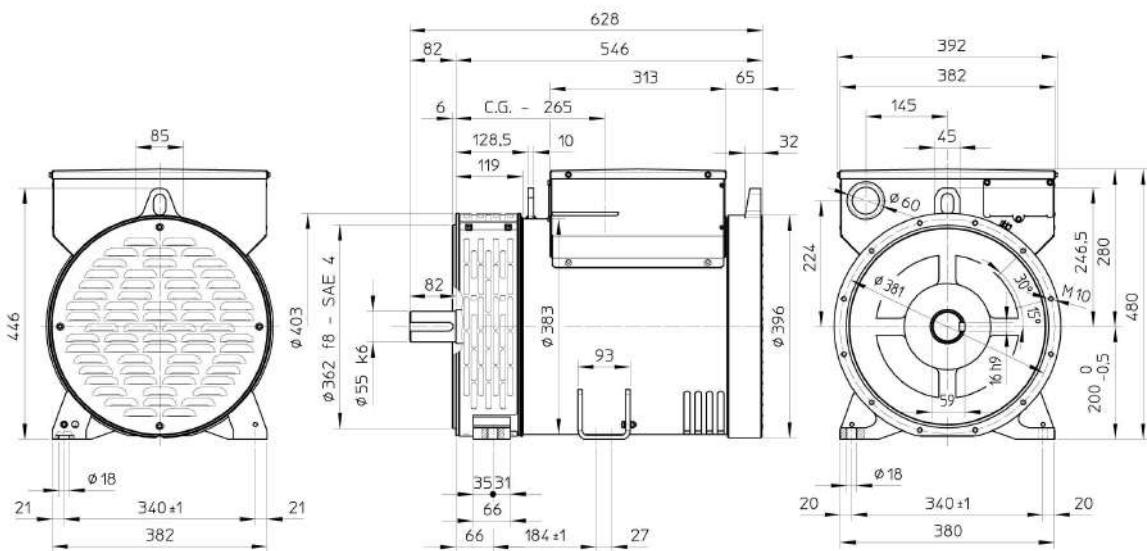
C.G.= GRAVITY CENTER

TWO BEARING MOMENTS OF INERTIA



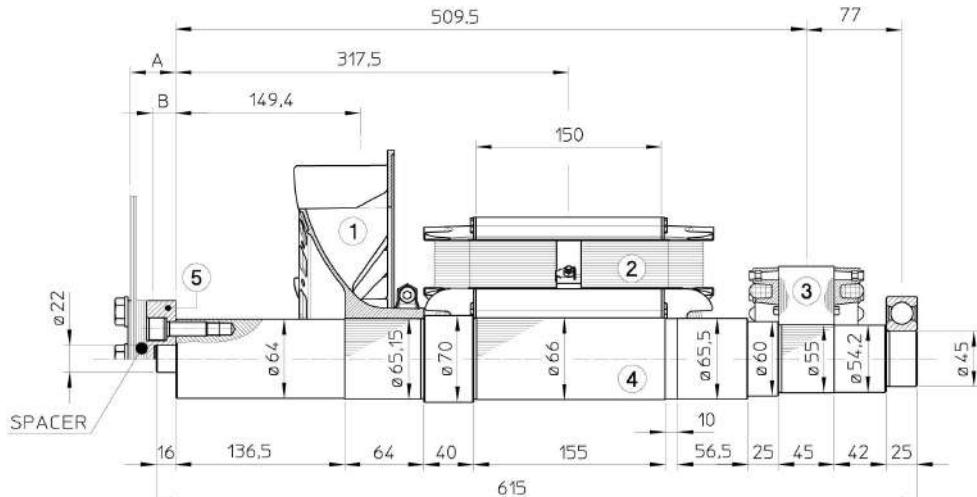
POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	43.4	0.2873
3	EX. ROTOR	5.5	0.0172
4	SHAFT	14.0	0.0070
TOTAL		63.9	0.3229

TWO BEARING DIMENSIONS



C.G.= GRAVITY CENTER

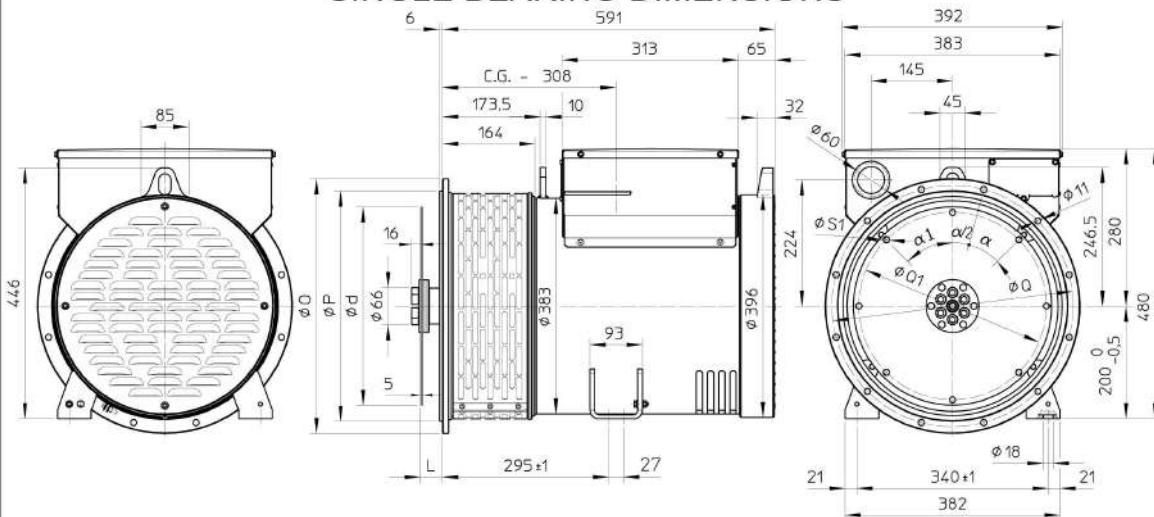
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	43.4	0.2873
3	EX. ROTOR	5.5	0.0172
4	SHAFT	14.4	0.0074
TOTAL		64.3	0.3233

SAE N°	SHAFTS COUPLING FLEX PLATE			
	A	B	WEIGHT kg	$J \text{kgm}^2$
6.5	5	2.5	1.7	0.0084
7.5	5	2.5	2.1	0.0130
8	36.6	28.1	4.0	0.0203
10	28.6	21.6	4.5	0.0385
11.5	15	11.5	4.5	0.0590

SINGLE BEARING DIMENSIONS

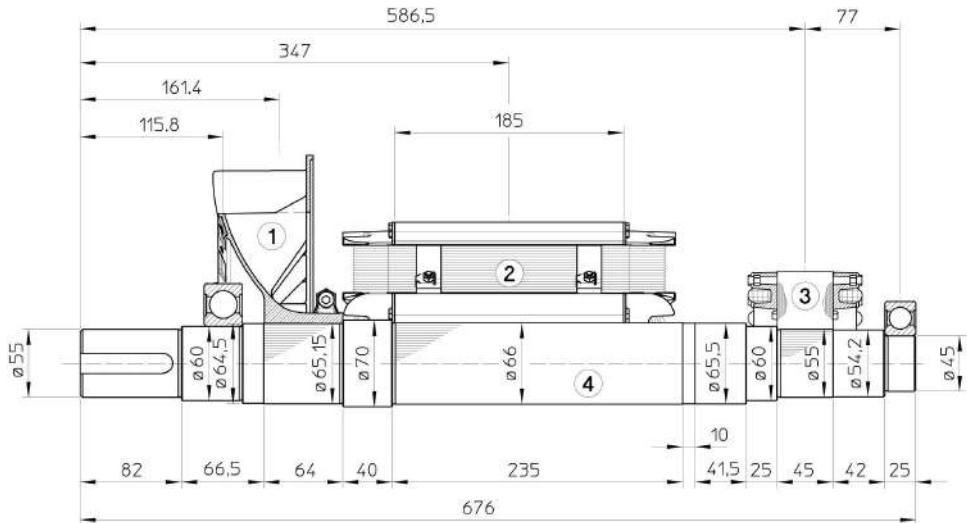


SAE N.	FLANGIA / FLANGE BRIDE / FLANSCH			
	O	P	Q	α
5	356	314.3	333.4	45°
4	403	362	381	30°
3	451	409.6	428.6	30°
2	490	447.7	466.7	30°
1	552	511.2	530.2	30°

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
	d	L	Q1	S1	α_1
6 1/2	215.9	30.2	200	9	60°
7 1/2	241.3	30.2	222.25	9	45°
8	263.52	62	244.47	11	60°
10	314.32	53.8	295.27	11	45°
11 1/2	352.42	39.6	333.37	11	45°

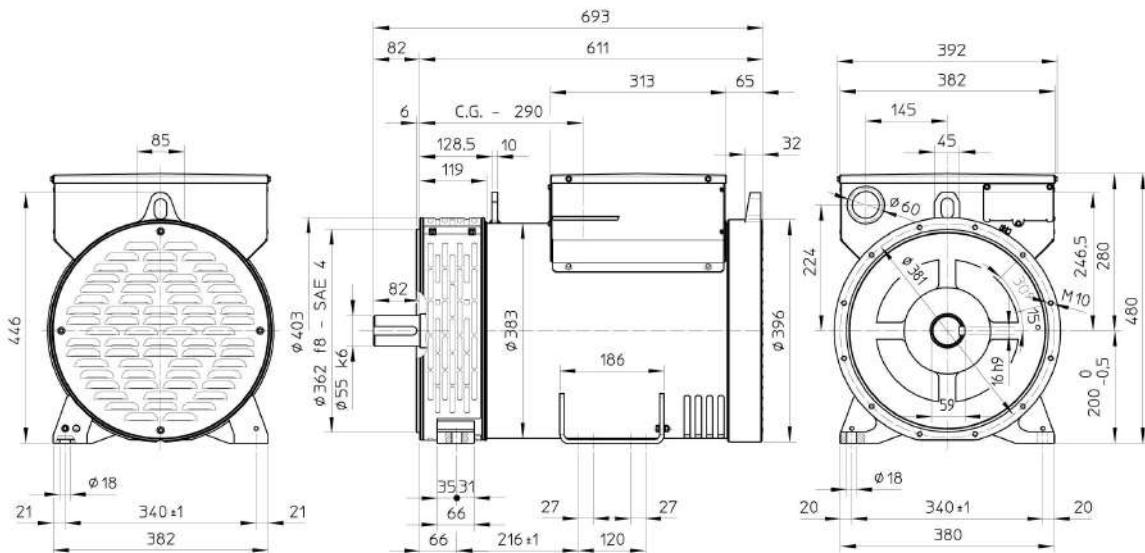
C.G.= GRAVITY CENTER

TWO BEARING MOMENTS OF INERTIA



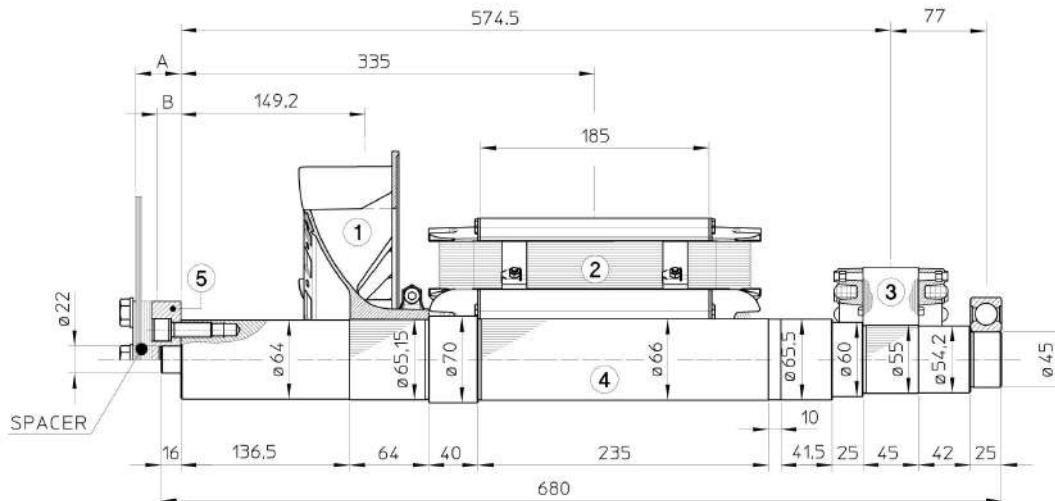
POS.	COMPONENT	WEIGHT (kg)	J (kgm^2)
1	FAN	1,0	0.0114
2	MAIN ROTOR	52.0	0.3438
3	EX. ROTOR	5.5	0.0172
4	SHAFT	15.7	0.0079
	TOTAL	74.2	0.3803

TWO BEARING DIMENSIONS



C.G.= GRAVITY CENTER

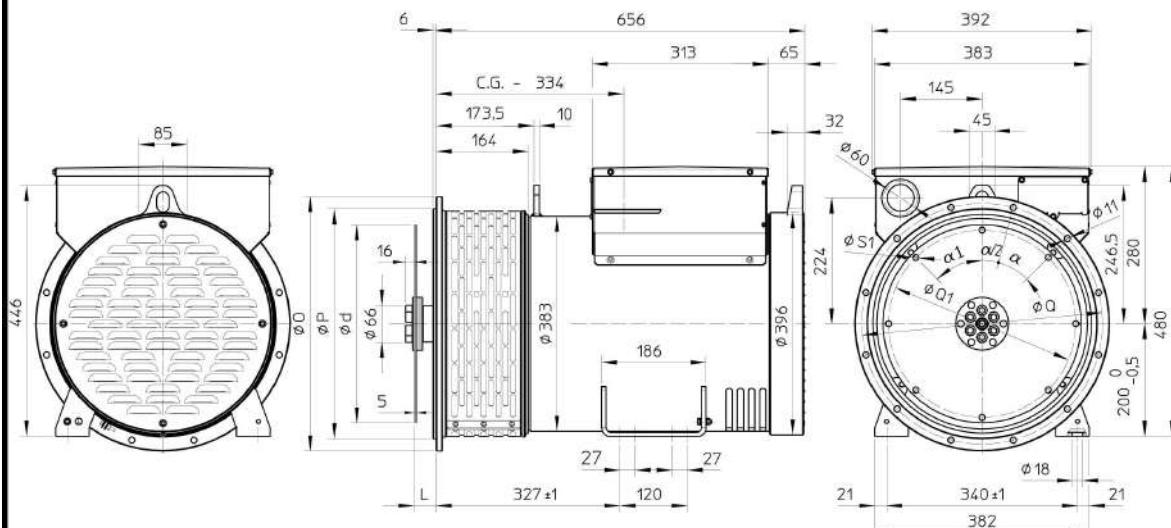
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	52.0	0.3438
3	EX. ROTOR	5.5	0.0172
4	SHAFT	16.1	0.0063
TOTAL		74.6	0.3807

SAE	SHAFTS COUPLING FLEX PLATE			
N°	A	B	WEIGHT kg	$J \text{kgm}^2$
6.5	5	2.5	1.74	0.0084
7.5	5	2.5	2.1	0.0130
8	36.6	28.1	4.0	0.0203
10	28.6	21.6	4.5	0.0385
11.5	15	11.5	4.5	0.0590

SINGLE BEARING DIMENSIONS



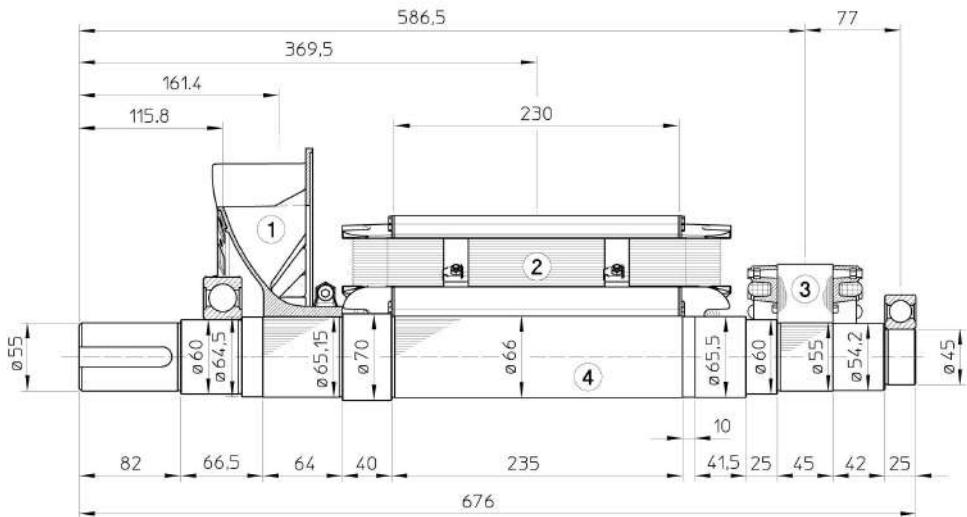
SAE	FLANGIA / FLANGE BRIDE / FLANSCH			
N.	O	P	Q	α
5	356	314.3	333.4	45°
4	403	362	381	30°
3	451	409.6	428.6	30°
2	490	447.7	466.7	30°
1	552	511.2	530.2	30°

SAE	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
N.	d	L	Q1	S1	α_1
6 1/2	215.9	30.2	200	9	60°
7 1/2	241.3	30.2	222.25	9	45°
8	263.52	62	244.47	11	60°
10	314.32	53.8	295.27	11	45°
11 1/2	352.42	39.6	333.37	11	45°

C.G.= GRAVITY CENTER

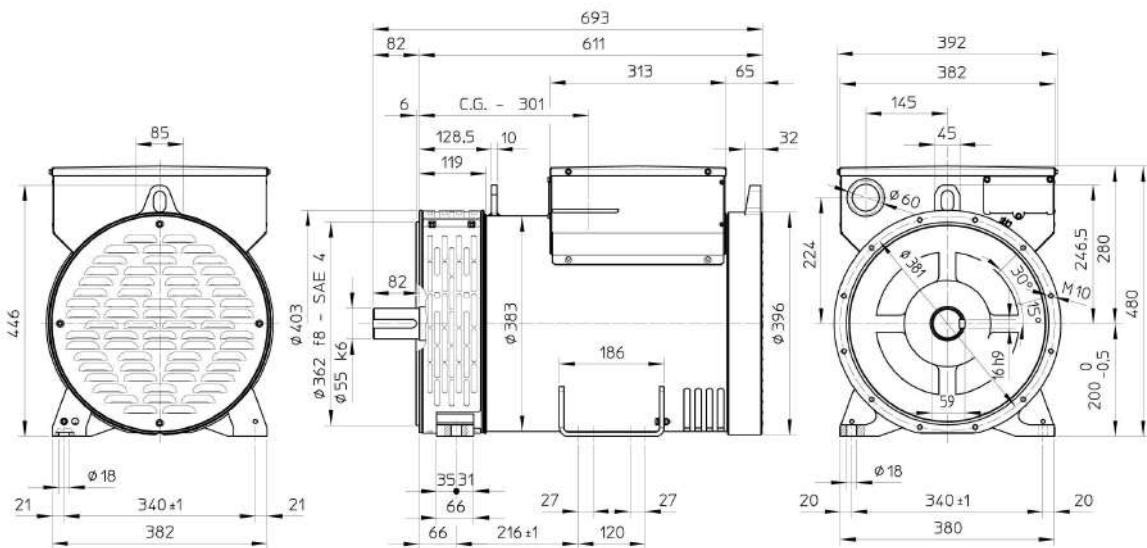
I hz HG Gu L g

TWO BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	62.9	0.4147
3	EX. ROTOR	5.5	0.0172
4	SHAFT	15.7	0.0079
TOTAL		85.1	0.4512

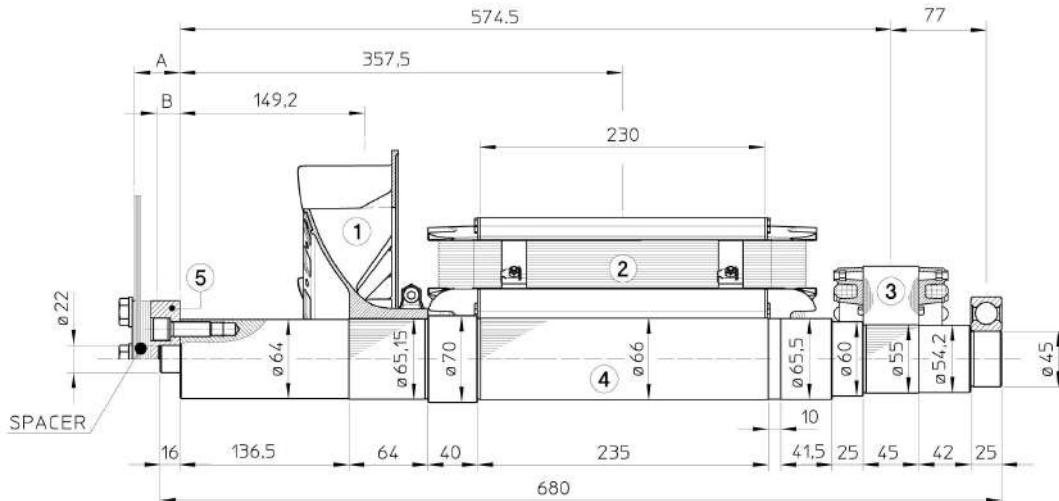
TWO BEARING DIMENSIONS



C.G.= GRAVITY CENTER

I hz HG Gu L g

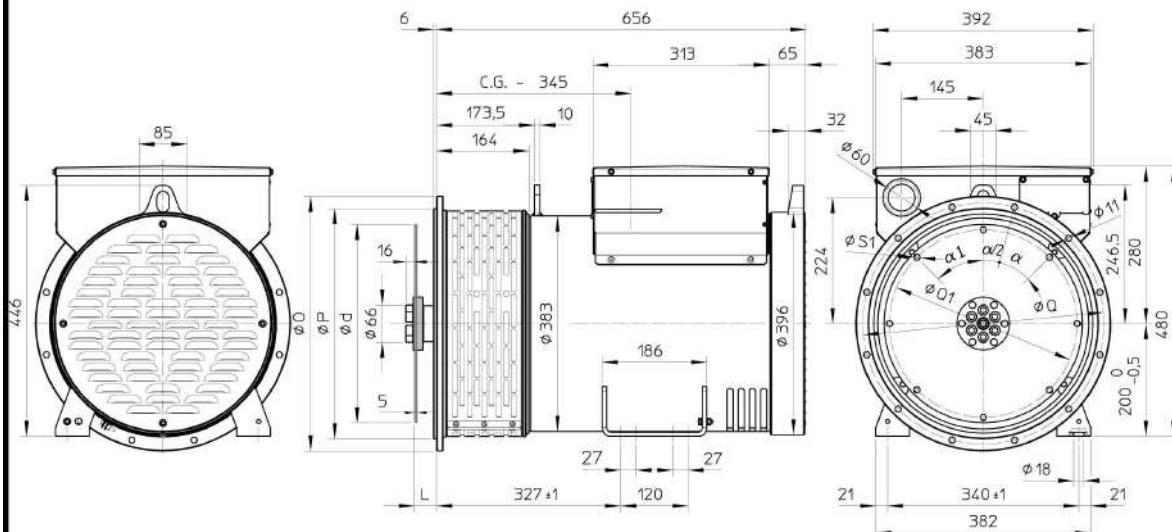
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	62.9	0.4147
3	EX. ROTOR	5.5	0.0172
4	SHAFT	16.1	0.0083
TOTAL		85.5	0.4516

SAE N°	SHAFTS COUPLING FLEX PLATE			
	A	B	WEIGHT kg	$J \text{kgm}^2$
6.5	5	2.5	1.7	0.0084
7.5	5	2.5	2.1	0.0130
8	36.6	28.1	4.0	0.0203
10	28.6	21.6	4.5	0.0385
11.5	15	11.5	4.5	0.0590

SINGLE BEARING DIMENSIONS

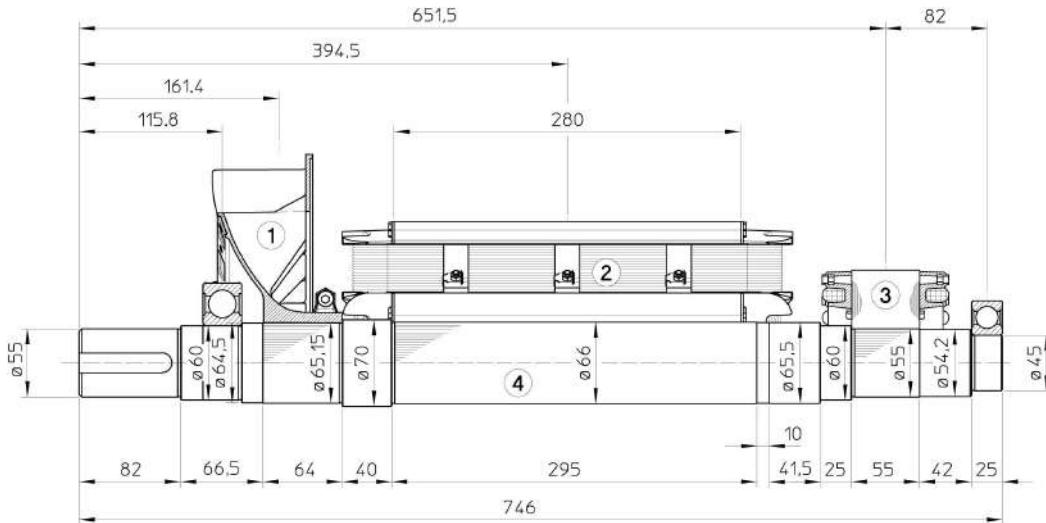


SAE N.	FLANGIA / FLANGE BRIDE / FLANSCH			
	O	P	Q	α
5	356	314.3	333.4	45°
4	403	362	381	30°
3	451	409.6	428.6	30°
2	490	447.7	466.7	30°
1	552	511.2	530.2	30°

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
	d	L	Q1	S1	α_1
6 1/2	215.9	30.2	200	9	60°
7 1/2	241.3	30.2	222.25	9	45°
8	263.52	62	244.47	11	60°
10	314.32	53.8	295.27	11	45°
11 1/2	352.42	39.6	333.37	11	45°

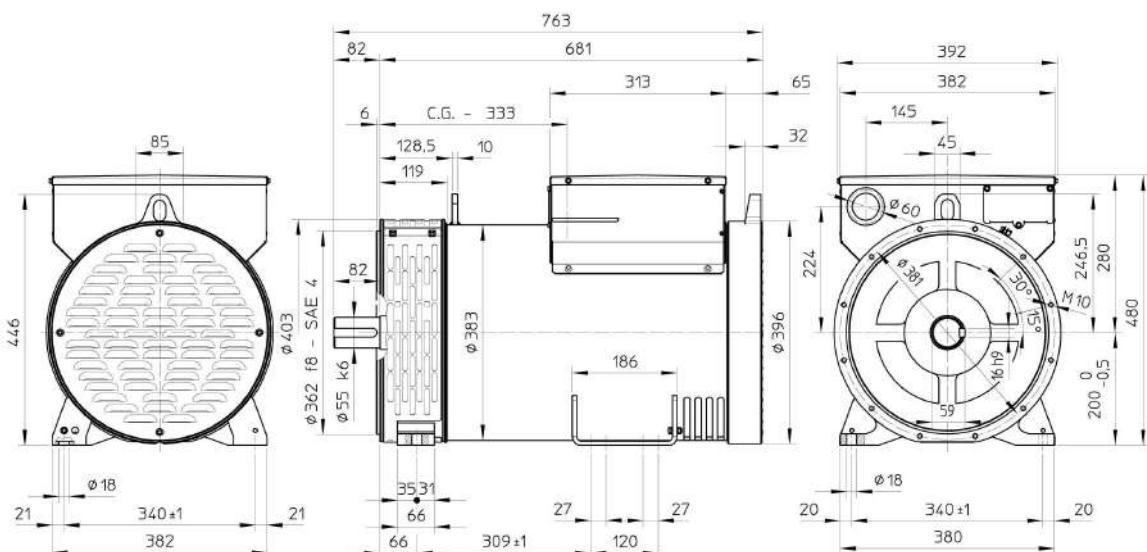
C.G.= GRAVITY CENTER

TWO BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	73.4	0.4838
3	EX. ROTOR	6.5	0.0203
4	SHAFT	17.5	0.0089
TOTAL		98.4	0.5244

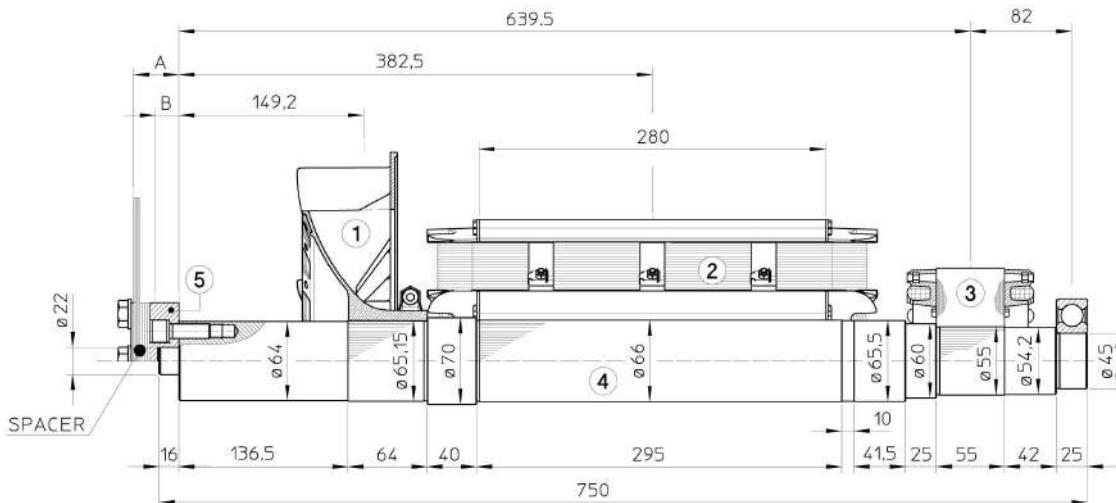
TWO BEARING DIMENSIONS



C.G.= GRAVITY CENTER

I hz HG Ht L g

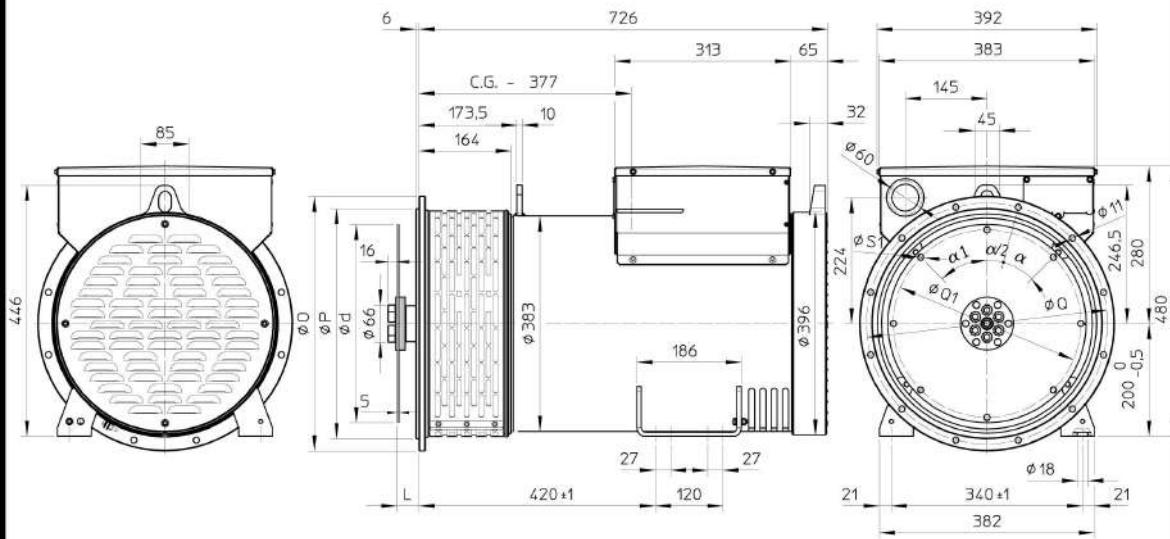
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	73.4	0.4838
3	EX. ROTOR	6.5	0.0203
4	SHAFT	17.9	0.0093
TOTAL		98.8	0.5248

SAE N°	SHAFTS COUPLING FLEX PLATE			
	A	B	WEIGHT kg	$J \text{kgm}^2$
6.5	5	2.5	1.7	0.0084
7.5	5	2.5	2.1	0.0130
8	36.6	28.1	4.0	0.0203
10	28.6	21.6	4.5	0.0385
11.5	15	11.5	4.5	0.0590

SINGLE BEARING DIMENSIONS

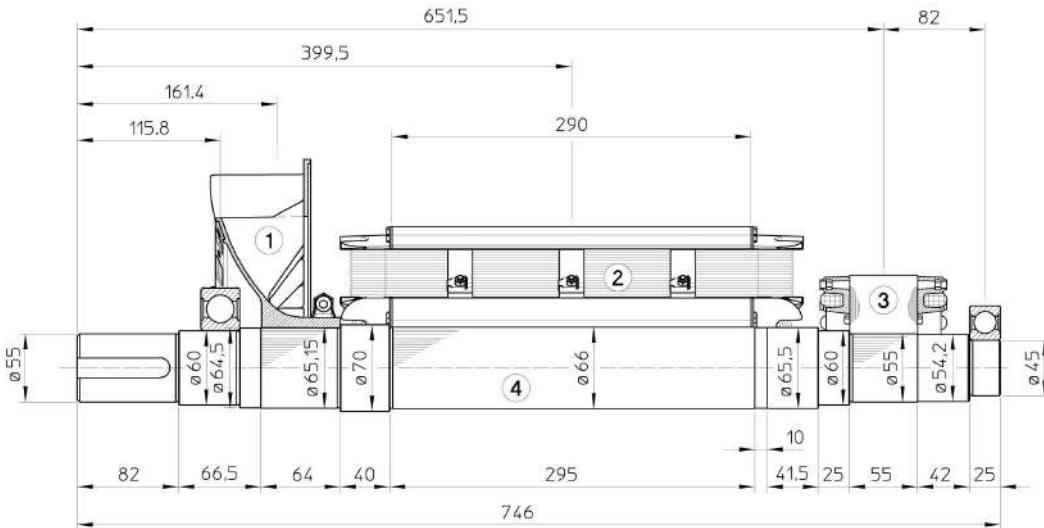


SAE N.	FLANGIA / FLANGE BRIDE / FLANSCH			
	O	P	Q	α
5	356	314.3	333.4	45°
4	403	362	381	30°
3	451	409.6	428.6	30°
2	490	447.7	466.7	30°
1	552	511.2	530.2	30°

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
	d	L	Q1	S1	α_1
6 1/2	215.9	30.2	200	9	60°
7 1/2	241.3	30.2	222.25	9	45°
8	263.52	62	244.47	11	60°
10	314.32	53.8	295.27	11	45°
11 1/2	352.42	39.6	333.37	11	45°

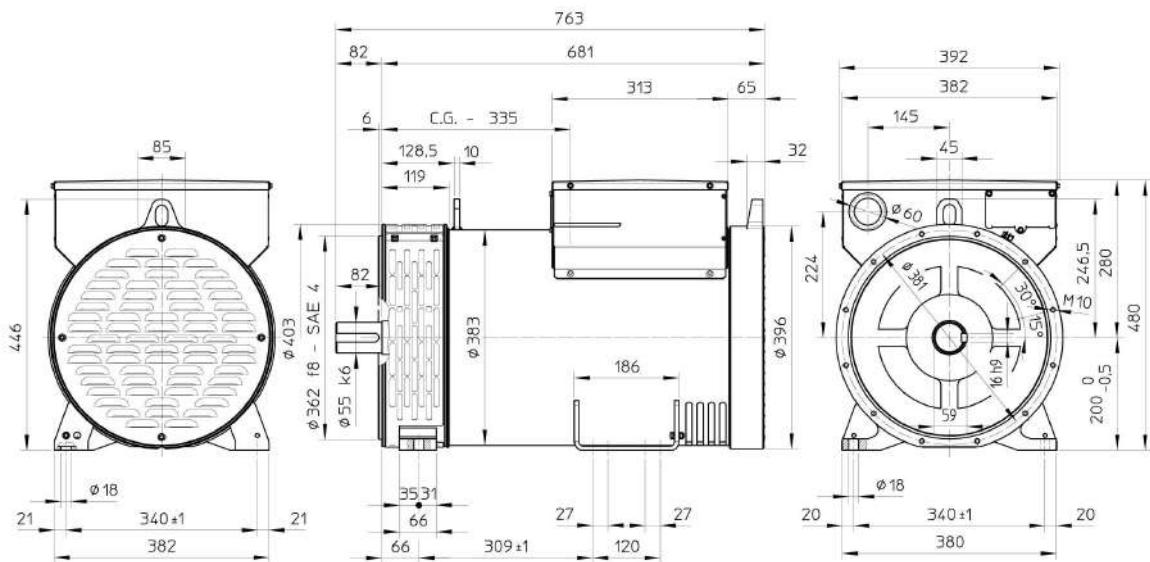
C.G.= GRAVITY CENTER

TWO BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	77.5	0.5108
3	EX. ROTOR	6.5	0.0203
4	SHAFT	17.5	0.0089
	TOTAL	102.5	0.5514

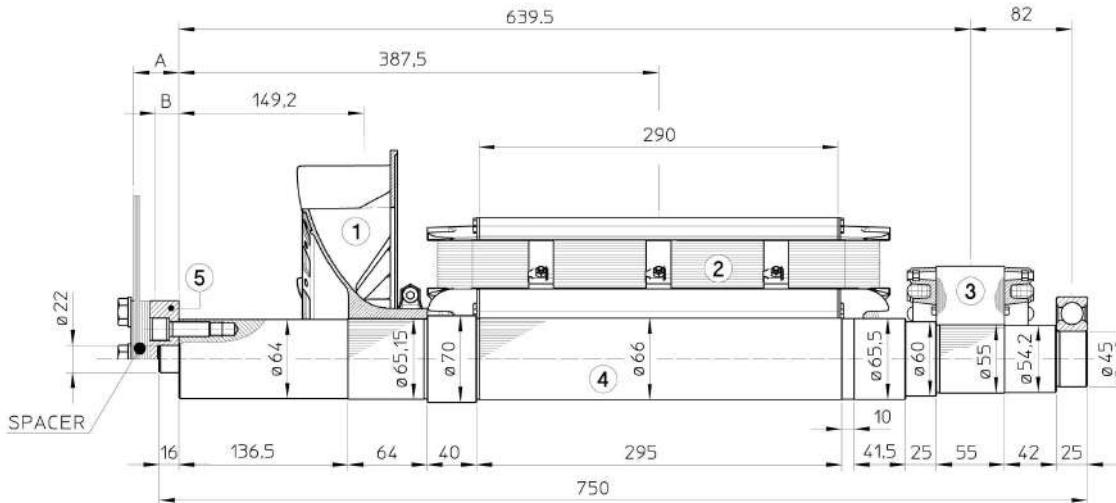
TWO BEARING DIMENSIONS



C.G.= GRAVITY CENTER

I hz HG LtL g

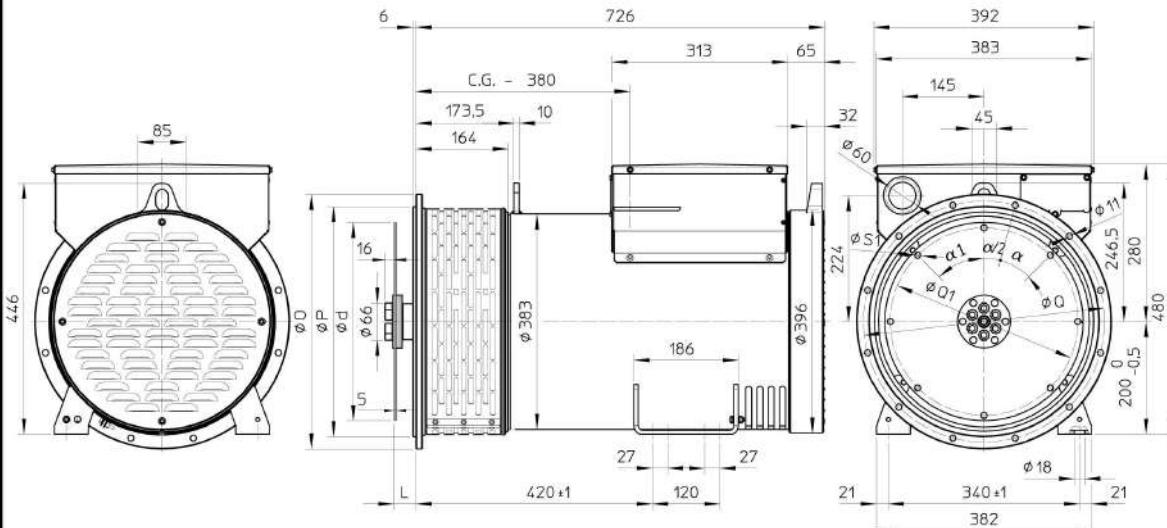
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	$J (\text{kgm}^2)$
1	FAN	1.0	0.0114
2	MAIN ROTOR	77.5	0.5108
3	EX. ROTOR	6.5	0.0203
4	SHAFT	17.9	0.0093
TOTAL		102.9	0.5518

SAE N°	SHAFTS COUPLING FLEX PLATE			
	A	B	WEIGHT kg	$J \text{ kgm}^2$
6.5	5	2.5	1.7	0.0084
7.5	5	2.5	2.1	0.0130
8	36.6	28.1	4.0	0.0203
10	28.6	21.6	4.5	0.0385
11.5	15	11.5	4.5	0.0590

SINGLE BEARING DIMENSIONS



SAE N.	FLANGIA / FLANGE BRIDE / FLANSCH			
	O	P	Q	α
5	356	314.3	333.4	45°
4	403	362	381	30°
3	451	409.6	428.6	30°
2	490	447.7	466.7	30°
1	552	511.2	530.2	30°

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
	d	L	Q1	S1	α1
6 1/2	215.9	30.2	200	9	60°
7 1/2	241.3	30.2	222.25	9	45°
8	263.52	62	244.47	11	60°
10	314.32	53.8	295.27	11	45°
11 1/2	352.42	39.6	333.37	11	45°

C.G.= GRAVITY CENTER

I hz HG L g



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